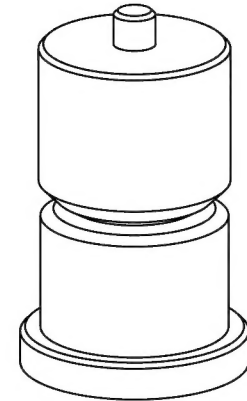
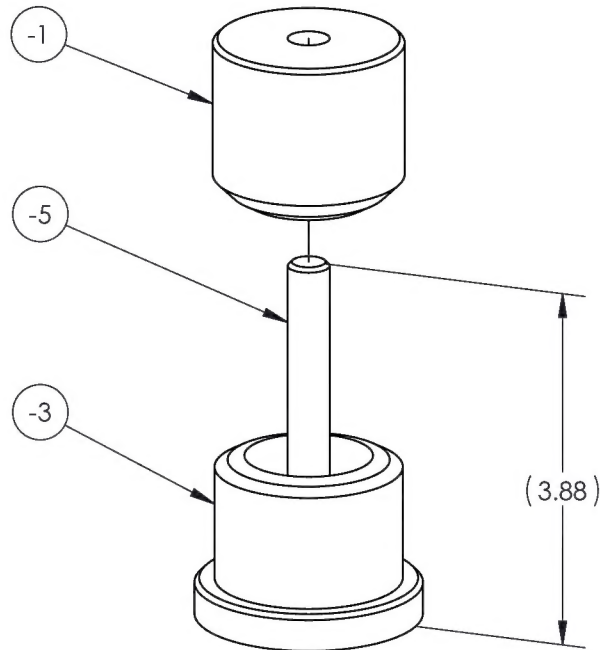


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	3/26/2015	RJC	JAG



NOTES:

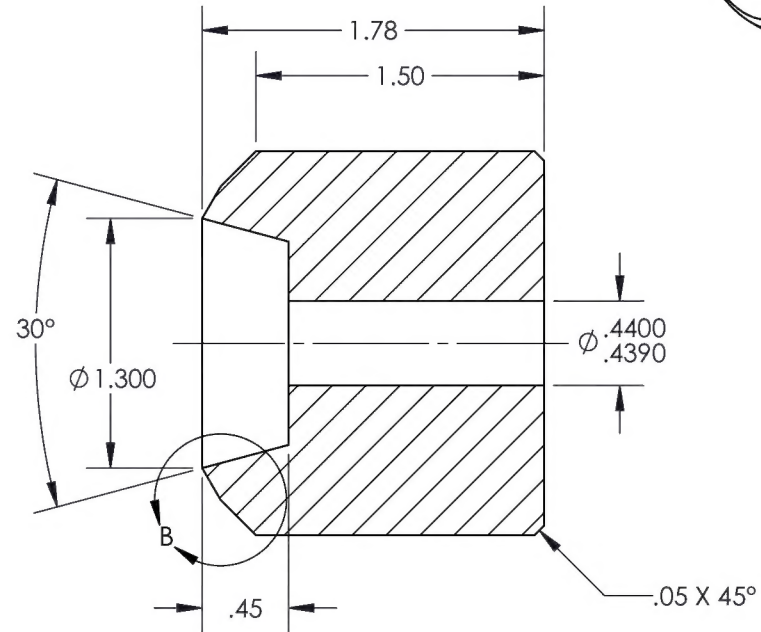
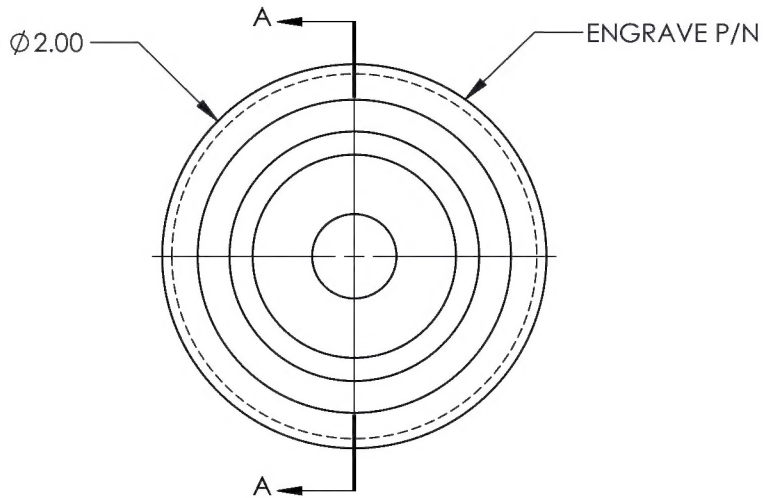
1. REF. AGUSTA T/N: 895-3101-33-101.
2. PART OF KIT RBW895-3101-31-107.

DART AEROSPACE	
TITLE TOOL ASSY, STAKING	
DWG NO. RBW895-3101-33-101	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: DUERFELDT APPROVED <i>J Gilbert</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109E/AW119
SCALE 1:2	DATE 3/4/2015
SHEET 1 OF 4	

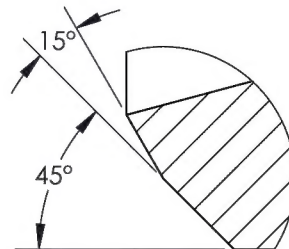
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PLUG	4140/4142		2
			-3	1	BASE	4140/4142		3
			-5	1	PIN	STEEL	Ø7/16 X 4 (MCMaster-CARR #98381A683) MODIFIED	4

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL

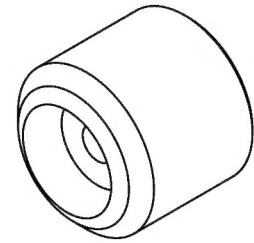


SECTION A-A



DETAIL B
SCALE 2 : 1

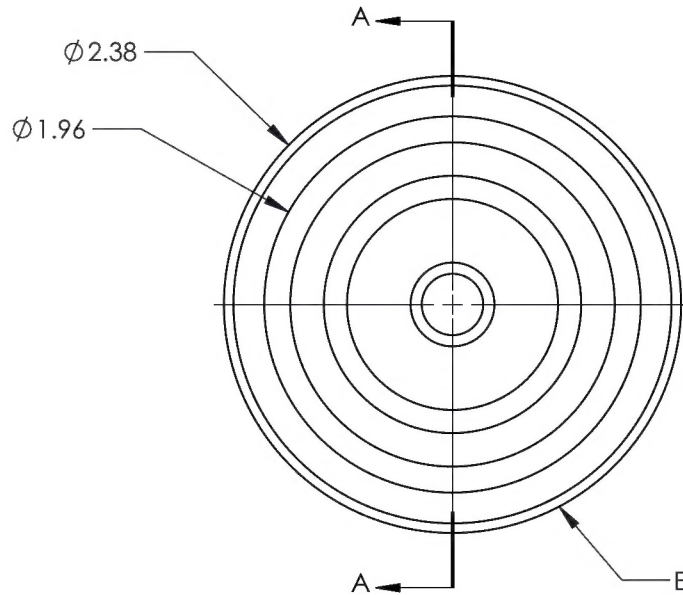
(-1)
PLUG



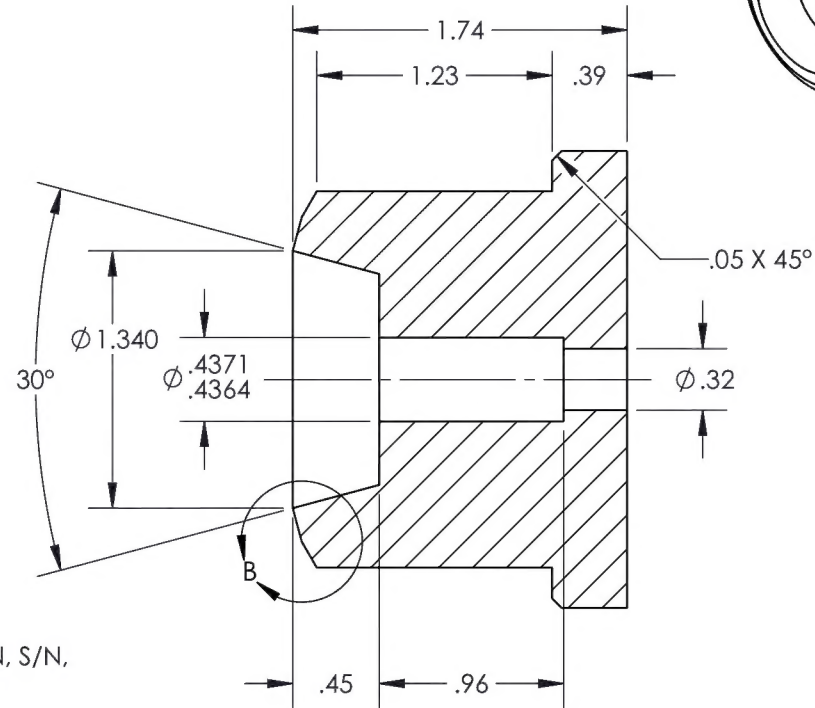
DART AEROSPACE	
TITLE TOOL ASSY, STAKING	
DWG NO. RBW895-3101-33-101-1	REV 1
MAT'L 4140/4142	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT TREAT RC 50-55
.XX ± .01	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW109E/AW119
SCALE 1:1	DATE 3/4/2015
SHEET 2 OF 4	

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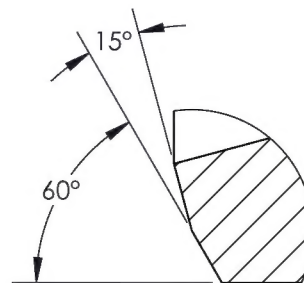
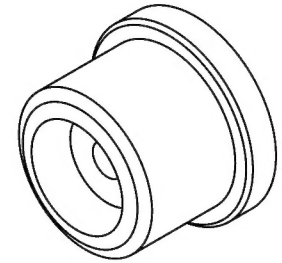
REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



ENGRAVE T/N, S/N,
MADE IN USA



SECTION A-A



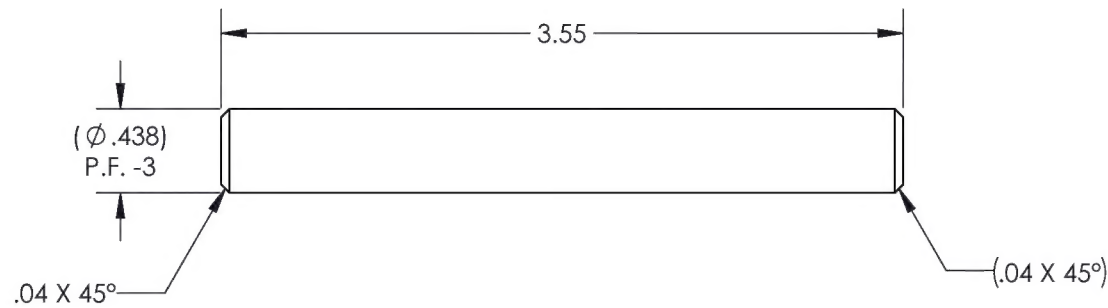
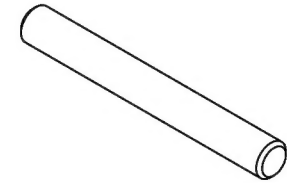
DETAIL B
SCALE 2 : 1

③
BASE

DART AEROSPACE	
TITLE TOOL ASSY, STAKING	
DWG NO. RBW895-3101-33-101-3	REV 1
MAT'L 4140/4142	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J. Gilbert</i>
.XXX ± .005	HEAT TREAT RC 50-55
.XX ± .01	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW109E/AW119
SCALE 1:1	DATE 3/4/2015
SHEET 3 OF 4	

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



(-5)

PIN

DART AEROSPACE	
TITLE TOOL ASSY, STAKING	
DWG NO. RBW895-3101-33-101-5	REV 1
MAT'L STEEL	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW109E/AW119
SCALE 1:1	DATE 3/4/2015
SHEET 4 OF 4	